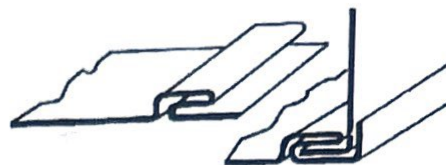


18g / 1.2mm PITTSBURGH LOCK ROLLFORMER MACHINE Model RF 18



PITTSBURGH

Material thickness : 0.8-1.2 mm (22-18 g)

Material used : 35 mm (1 3/8 in)

Pocket depth : 13 mm (1/2 in)



DOUBLE SEAM

Material thickness : 0.8-1.2 mm (22-18 g)

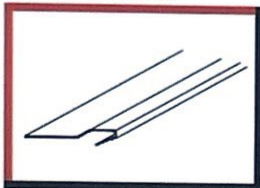
Material used : 32 mm (1 5/16 in)

Seam width : 13 mm (1/2 in)

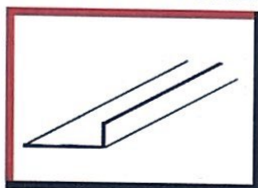


Flanging Samples

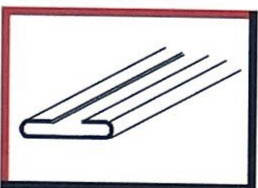
DOUBLE SEAM



RIGHT ANGLE

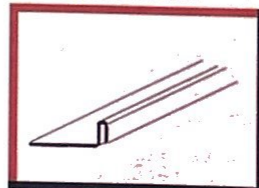


DRIVE CLEAT

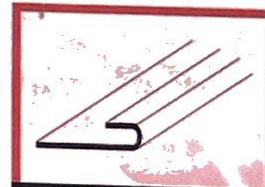


A work horse for every Duct Shop-small or big! Pittsburgh Lock, sometimes also known in India as "Double", is most common internationally used joint for joining sheet metal at right angles on straight runs to make airtight and strong duct-work. Model RF 18 Pittsburgh Rollformer have 7 forming stations with 2 forming positions. Female Pittsburgh forming is with rolls mounted inboard and various optional rolls like Double Seam, Right Angle Flange or 'C' Cleat (Drive Cleat) and many other, can be fitted on outboard side. Steel welded frame with powder coating offers increased stability. RF 18 is capable of forming a maximum of 1.2mm (18g).

STANDING SEAM



PLAIN SEAM



SPECIFICATIONS

Length	1,455 mm
Width	615 mm
Height	1,000 mm
Weight	250 Kgs
Motor 2 HP	1.5 Kw